

349

ABSTRACT

The invention provides olefin polymerization catalyst exhibiting excellent polymerization activities, a process for olefin polymerization using the catalyst, a novel transition metal compound useful for the catalyst, and an α -olefin/conjugated diene copolymer having specific properties. The olefin polymerization catalyst of the invention comprises (A) a transition metal compound of formula (I) or (II), and (B) an organometallic compound, an oranoaluminum oxy-compound or an ionizing ionic compound. The novel transition metal compound of the invention is a compound of formula (I) wherein M is a transition meal atom of Group 3 or 4 of the periodic table; m is an integer of 1 to 3; R^1 is a hydrocarbon group, etc.; R^2 to R^5 are each H, a halogen, a hydrocarbon group, etc.; R⁶ is a halogen, a hydrocarbon group, etc.; n is a number satisfying a valence of M; and X is a halogen, a hydrocarbon group, etc.

$$\begin{bmatrix} R^{1} \\ R^{2} \\ R^{3} \\ R^{4} \end{bmatrix} \xrightarrow{R^{6}} M X_{n} \qquad R^{1} \qquad Y \qquad R^{2} \\ R^{3} \qquad N \qquad N \qquad R^{7} \qquad R^{7} \\ R^{4} \qquad R^{5} \qquad R^{6} \qquad R^{10} \qquad R^{9}$$

$$(II) \qquad (III)$$